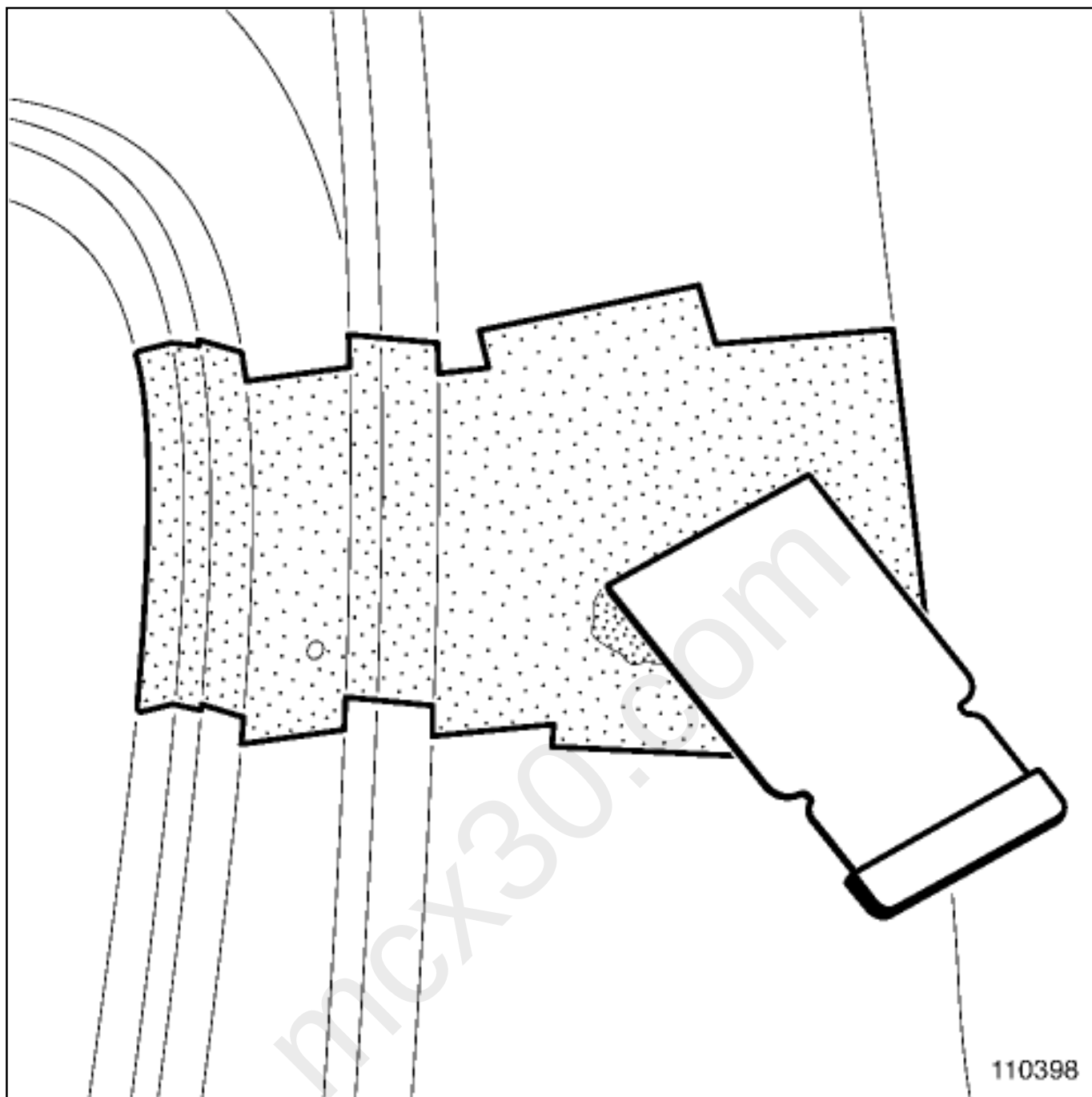




On the visible parts, finish with a coat of sealant on both sides.

Surface finish using a sander fitted with a P120 [\(see 04F, Bodywork products and mountings, Panelwork finishing products: Use\)](#) dry disc.



RIMPOLYURETHANE BODYWORK COMPONENT: PREPARATION AND PAINT RANGE



Note, one or more warnings are present in this procedure



WARNING

Always wear protective gear (gloves, goggles and breathing masks).



Note:

Before using the products, consult the manufacturer's technical sheet.



Note:

Never apply pre-treatment primer or primer filler on this type of material.

1. PRE PRIMED PARTS

Steps	Description	Special notes
1		Wipe / blow
2	Degrease	Lint-free cloth soaked in antistatic thinner(see Vehicle: Parts and consumables for the repair) (04B, Consumables - Products). Wipe with a dry lint-free cloth.
3	Smooth	Grey pad soaked in antistatic thinner(see Vehicle: Parts and consumables for the repair) (04B, Consumables - Products).
4		Wipe / blow
5	Degrease	Lint-free cloth soaked in antistatic thinner(see Vehicle: Parts and consumables for the repair) (04B, Consumables - Products). Wipe with a dry lint-free cloth.
6		Rub with an adhesive pad
7		Apply the paint finishing
8	Dry	60 minat 45°C(in order to avoid deforming the parts).

2. NON PRE-PRIMED PART

Steps	Description	Special notes
1	Internal and external washing with soapy water	Internal and external with soapy water. Rinsing in clean water.
2	Wipe / blow	
3	Degrease	Lint-free cloth soaked in antistatic thinner(see Vehicle: Parts and consumables for the repair) (04B, Consumables - Products). Wipe with a dry lint-free cloth.
4	Smooth	Red rubber pad soaked in soapy water. Rinsing in clean water.
5	Wipe / blow	
6	Degrease	Lint-free cloth soaked in antistatic thinner(see Vehicle: Parts and consumables for the repair) (04B, Consumables - Products).
7	Apply a bi-component primer	Apply wet on wetFortiaprimer or a flexibleLeviaprimer(see Vehicle: Parts and consumables for the repair) (04B, Consumables - Products).
8	Remove solvent / dry	20 minat 45°C.
9	Sand	Rub down with the P800 abrasive sponge.
10	Degrease	Lint-free cloth soaked in antistatic thinner(see Vehicle: Parts and consumables for the repair) (04B, Consumables - Products).
11	Eliminating porosities	If porosities, apply a finishing mastic(see Vehicle: Parts and consumables for the repair) (04B, Consumables - Products) and repeat steps 6, 7, 8 and 9.
12	Apply the finishing paint	